



Liftgate Hinge Sealing

Classification	Repair Bulletin - Level I	Section/Group	10 - Body	Country/Region	All
Year	All	Model	Model S	Version	All

Bulletin Classification: This repair bulletin provides instructions and guidelines for a noted condition or a customer concern. The information provided can address a broad range of known or perceived issues with the operation of Tesla vehicles. This bulletin might not be VIN-specific.

Condition

Any attempt to improve the fit or position of the liftgate might damage the seal of the liftgate hinge. If the seal weakens or cracks, water ingress is possible.

Correction

After any adjustment of the liftgate, apply a new layer of sealer around both liftgate hinges (Figure 1).

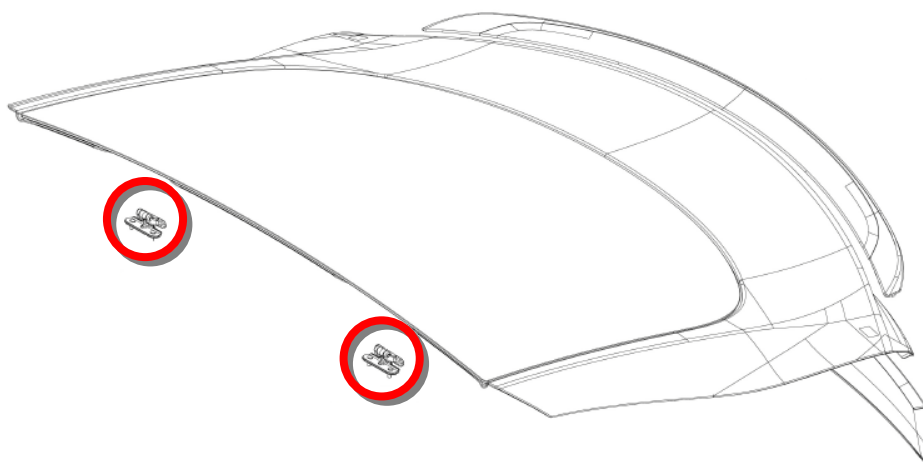


Figure 1

Procedure

1. Ensure that the liftgate is properly positioned and that all fasteners are secured at their correct torque values.
2. Open the liftgate.

- 3. Clean and dry the area around each liftgate hinge using alcohol or a residue-free solvent.
- 4. On the RH side, apply sealer all around the area where the liftgate hinge meets the body (Figure 2).
See the Affected Parts list below for the preferred sealer.



Figure 2

- 5. Repeat step 4 on the LH side.
- 6. Wait 15 minutes for the sealer to dry on both sides before closing the liftgate.
- 7. If necessary, apply touch up paint to the area around the hinges.

Affected Part(s)			
Shop Supplies:			
1022527-00-A CLEAR AUTO SEALER, 5 OZ TUBE			
Warranty/DMS Coding:			
Description	Complaint	Cause	Correction
Apply Sealer to Liftgate Hinge Area	A091	B053	S011310004

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