		Tesla, Inc. Service Bulletin		<i>Replace 2nd Row Seat Back Panels</i>
SB-20-13-003 April 9, 2020				
Classification		Section/Group		
Campaign Bulletin		13 - Seats		Mobile Service
				Can Perform (where permitted)
Model Year	Model	Country/Region		Version
2020	Model Y	North America		All
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.				


Campaign Bulletin: This campaign bulletin addresses a known non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to all vehicles in the affected VIN list.

Condition

Certain Model Y vehicles might have been built with 2nd row seat back panels (left, center, and right) that did not meet internal specifications, resulting in the panels not being flush with the 2nd row seat.

Correction

Inspect the vehicle for symptoms related to the condition. If symptoms are present, replace the seat back panels.

 **NOTE:** Some vehicles might have already had one or more of the panels replaced prior to delivery. Make sure to check each panel for the condition, and replace all affected panels.

Correction Description	Correction	Time
SB-20-13-003 Not Applicable	S012013003	0.00
Replace 2 nd Row Seat Back Panels	S022013003	0.05

	Part Number	Description	Quantity
If Necessary	1493919-90-B	Y 2R 60 BACKPANEL A-SIDE	1
	1494077-90-B	Y 2R 40 BACKPANEL A-SIDE	1
	1493924-90-B	Y 2R 20 BACKPANEL	1

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Procedure

1. Open the liftgate and both rear doors.
2. Inspect the perimeter of the LH, center, and RH 2nd row seat back panels for an excessive gap between the seat back panel and the seat (Figures 1 and 2):



✗ Figure 1 – Example of excessive gap between center seat back panel and seat



✗ Figure 2 – Example of excessive gap between LH seat back panel and seat

3. Replace all affected seat back panels:
 - **LH (60) 2nd row seat back panel:** Refer to Service Manual procedure [13082302](#).
 - **RH (40) 2nd row seat back panel:** Refer to Service Manual procedure [13082312](#).
 - **Center (20) 2nd row seat back panel:** Refer to Service Manual procedure [13082322](#).
4. Close the liftgate and both rear doors.