

 Tesla, Inc. Service Bulletin		<i>Retrofit A/C Compressor Acoustic Blanket</i>	
SB-20-18-001 July 2, 2020			
Classification		Section/Group	Mobile Service
Repair Bulletin		18 - Thermal Management	Can Perform (where permitted)
Model Year	Model	Country/Region	Version
2020	Model Y	United States	All
<small>The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.</small>			

Repair Bulletin: This repair bulletin provides instructions on addressing a noted condition or possible customer concern regarding the operation of Tesla vehicles. These instructions should only be performed by trained professionals.

Condition

An NVH-reducing A/C compressor acoustic blanket was added to Model Y on May 26, 2020. Vehicles built before this date are eligible for a retrofit for owners who complain of elevated HVAC noise at the front of the vehicle.

Correction Description	Correction	Time
SB-20-18-001 Not Applicable	S012018001	0.00
Retrofit A/C Compressor Acoustic Blanket	S022018001	0.60

	Part Number	Description	Quantity
Parts Required	1502213-00-A	ACOUSTIC BLANKET, AC COMPRESSOR	1
	1117669-00-A	BOLT,5LOBE,M6x19,[109],ZNNI,MAT,PTP,SEAL	2

These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the [Parts Catalog](#).

Special Tools	1076921-00-B	Insulation Multimeter, Fluke 1507
	1130480-00-A	Test Probes, Slim, Fluke TP38

Shop Supplies IPA wipes

Procedure

Retrofit the A/C compressor acoustic blanket (refer to Service Manual procedure [18203506](#)).